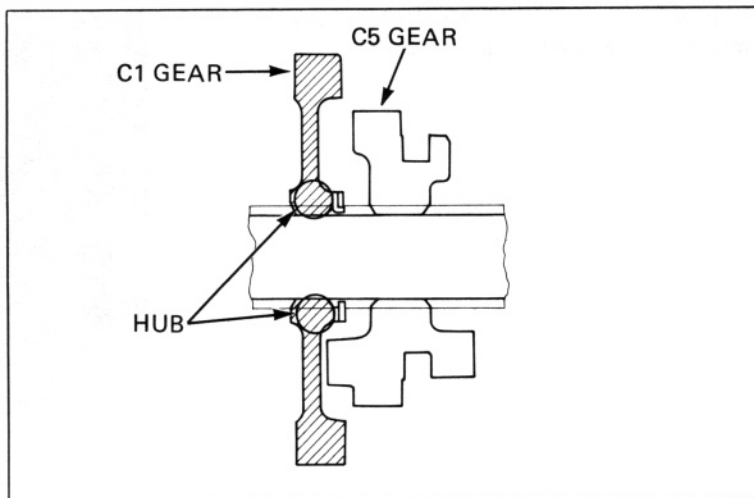
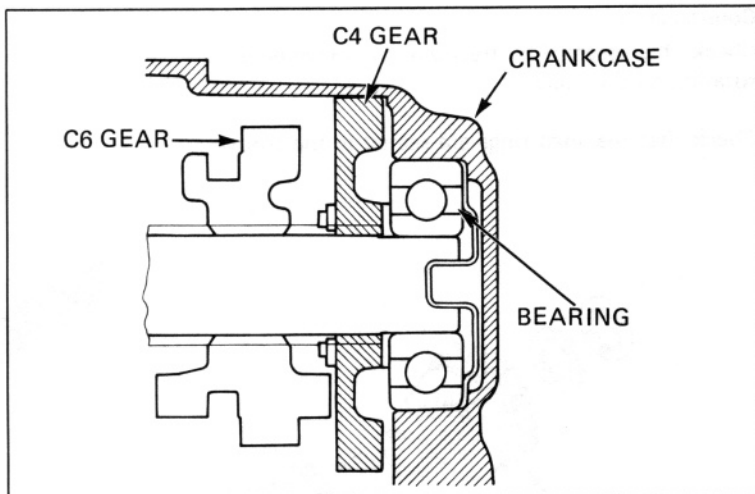


## CRANKSHAFT/TRANSMISSION

Install the C1 gear hub facing the C5 gear.



Install the C4 gear recess facing the crankcase bearing, not the C6 gear.



Align the lock washer tab into the thrust washer groove between the C5 and C1 gears, and the C2 and C3 gears.

