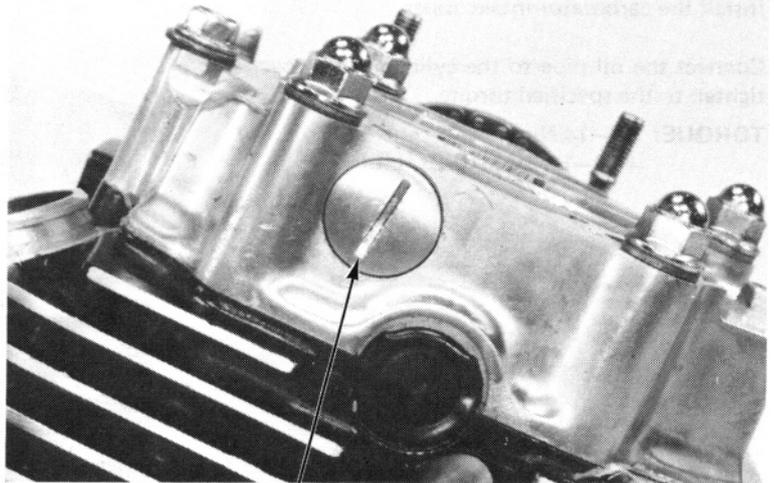
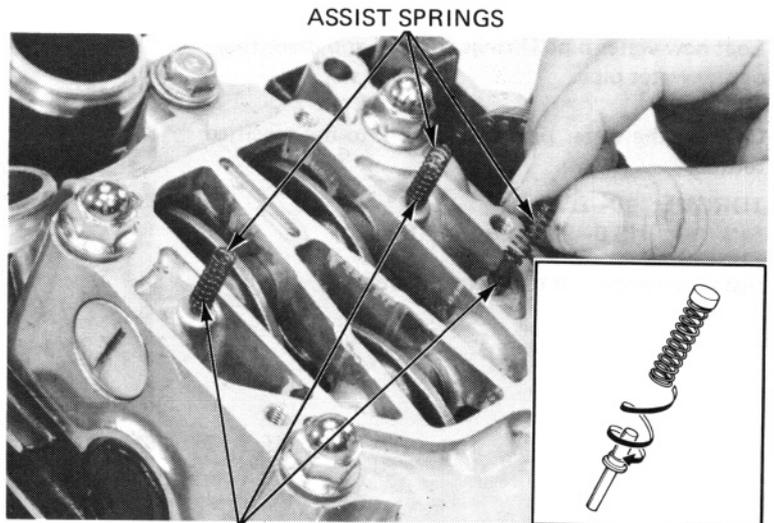


Place a new O-ring on each rocker arm shaft plug and install the plugs.



PLUG

Install assist spring onto assist shaft while twisting it so that assist spring end seats flange face tightly. Install the assist shafts and springs in the holes of the cylinder head cover as shown. Rotate the crankshaft clockwise and align the timing mark (T.D.C.) on the rotor with the index mark on the right crankcase. Make sure the rocker arm can be slid side way.



ASSIST SPRINGS

ASSIST SHAFTS

Install the cam sprocket cover with a new gasket. Torque the 8 mm bolts and cap nuts.

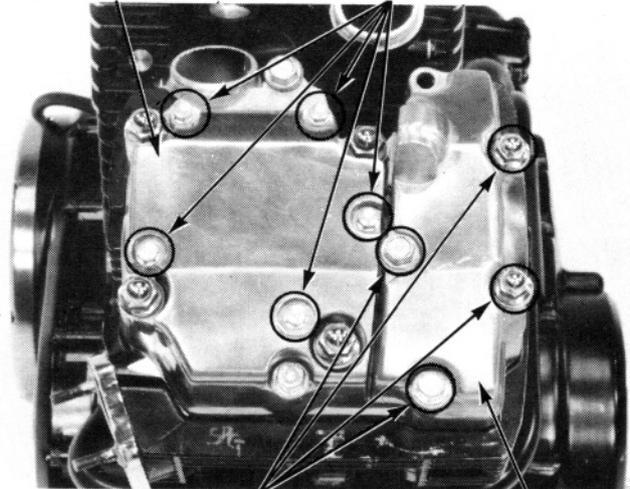
NOTE:

Tighten the bolts and cap nuts in a criss-cross pattern in 2–3 steps.

TORQUE: 20–25 N·m (2.0–2.5 kg·m, 14–18 ft·lb)

Place a new gasket on the cylinder head cover. Install the rocker arm cover and torque the 6 mm bolts in a crisscross pattern in 2–3 steps.

ROCKER ARM COVER 6 mm BOLTS



8 mm BOLTS/CAP NUTS

CAM SPROCKET COVER