

Record the crankpin O.D. code letters from the crank weight.

NOTE

- Letters (A or B) on the crank weight are the codes for the crankpin O.D.s from the left side.

Cross reference the crankpin and rod codes to determine the replacement bearing color code.

Connecting rod I.D. code \ Crankpin O.D. code		1	2
		36.000-36.008 mm (1.4173-1.4176 in)	36.008-36.016 mm (1.4176-1.4180 in)
1	32.992-33.000 mm (1.2989-1.2992 in)	C (Yellow)	B (Green)
2	32.984-32.992 mm (1.2986-1.2989 in)	B (Green)	A (Brown)

- A : Brown : 1.494-1.498 mm (0.0588-0.0590 in)
- B : Green : 1.490-1.494 mm (0.0587-0.0588 in)
- C : Yellow : 1.486-1.490 mm (0.0585-0.0587 in)

Connecting Rod Selection

The weight code stamped on the connecting rod is an alphabetical code.

Be sure to use the connecting rods having the same weight code in an engine.

CAUTION

- If a connecting rod having the different weight code is to be used, be sure that the difference in weight (code) is held within a single weight rank.

Starter Clutch Needle Bearing Replacement

Remove the needle bearing with a universal bearing puller commercially available.

CAUTION

- To protect the crankshaft main journal from the bearing puller claws, cover the mainshaft journal properly; worn main journal bearings are usable as protectors.

Drive a new needle bearing onto the crankshaft.



Crankcase assembly collar 07964-MB00200

